

REPAIR PARTS - MODEL 416-461

1	10525-2	FRAME WELDMENT, BLACK	67	5375	DECAL FLOOR PAN WESTERN FLYER
ASM	10869	TIE ROD ASM LONG (INCL. 2, 4-7)	68	8381	DECAL MADE IN AMERICA
ASM	5020	TIE ROD ASM SHORT (INCL. 3-7)	69	1049	DECAL CAUTION DRIVE COVER
2	10868	TIE ROD 19.D	70	8154	DECAL NO CHILD UNDER 12 YRS
3	5004	TIE ROD 7.25	71	4912	DECAL WARNING CHAINGUARD
4	1415	TIE ROD END LH THREAD	72	8138	DECAL WARNING ENTANGLEMENT
5	1414	TIE ROD END RH THREAD	73	6791	DECAL OIL CLUTCH HERE
6	9024	NUT, 3/8-24 JAM LH THREAD	74	9679	DECAL NO RIDERS ALLOWED
7	9092	NUT, 3/8-24 JAM RH THREAD	75	9373	DECAL TIRE PRESS 3.6/3.6
8	9674	SPACER, 3/8 ID X 3/8 LONG	76	5027	MANCO SERIAL NUMBER
9	9146	BOLT, 3/8-16 X 1.50	77	8373	SEAT BELT- SHOULDER/LAP
10	9158	BOLT, 3/8-16 X 2.25	78	8399	DECAL, WARNING SEAT BELT
11	9006	BOLT, 1/4-20 X .50 HEX FLANGED WHIZ	79	9188	BOLT, 1/2-13 X 1.50
NI	10548	SPINDLE WELDMENT LEFT BLACK	80	9022	WASHER, 1/2 FLAT
12	10549	SPINDLE WELDMENT RIGHT BLACK	81	2386	BOLT, 3/8-16 X 3.50
13	9709	COMPRESSION SPRING	NI	8746P	VIDEO TAPE SAFETY PHOENIX
14	5682	BOLT, 1/2-13 X 5.500	82	5287	BOLT #10-18 X .375 SELF TAPPING
15	1012	NUT, 1/2-13 TOPLOCK	83	5288	WIRE CLAMP
16	1046	NUT, 5/8-11 TOPLOCK	84	1189	NUT, 5/16-18 HEX TOPLOCK
17	1104	SPACER SPLIT .812OD .625ID 1.000L	85	9189	BOLT, 1/4-20 X .875 HEX FLANGED WHIZ
18	9309FP	WHEEL ASSEMBLY, IDLE (INCL. 19-22)	86	1876	BOLT 1/4-20 X .625 HEX FLANGED WHIZ
ASM	10769	WHEEL ASSEMBLY, DRIVE (INCL. 20-21, 23-31)	87	9968-2	SEAT FRAME WELDMENT BLACK
19	4915	TIRE 145/70 X 6" KNOBBY	88	6734	SEAT SLIDE PR - SHORT
20	3802	INNER TUBE 6"	89	8445	FLAG SAFETY W/ BRKT 3FT
21	5090	BEARING, 5/8" I.D.	90	5533	ENGINE 6HP TEC OHV ENDURO BLACK
22	5950	SPANNER, 5/8" I.D. X 2-1/8"	ASM	10131	ENGINE 6HP TEC OHV W/LIGHTING COIL RED
23	8499B	TIRE & DRIVE WHEEL ASSEMBLY 145/70 X 6"	ASM	4335	CLUTCH .75ID 35 X 12 TEETH (INCL. 91-94)
24	9986	SPROCKET 35P X 80 TEETH	91	3141	RETAINING RING
25	1246	BRAKE DRUM, 4"	92	4491	DRUM/SPROCKET/BUSHING ASSEMBLY
26	8598	SPANNER, 5/8 I.D. X 3.641	93	3146	FIBER WASHER
27	8409	NUT, 1/2-20 HEX	94	4496	CLUTCH ROTOR (WEIGHT ASSEMBLY)
28	9169	NUT, 1/2-20 HEX JAM	95	1398	WASHER, 21/64 ID X 1 1/4 X 1/8
29	9190	BOLT, 3/8-16 X 3-1/4	96	1124	WASHER, 5/16 SPLIT LOCK
30	9091	WASHER, FLAT 3/8 SAE N	97	1491	BOLT, 5/16-24 X .750
31	9085	NUT, 3/8-16 TOPLOCK HEX	98	5964	DECAL, SHIPPED W/O OIL
32	1119	SPACER .625ID 1.062OD .125THK Z	99	9677	DECAL, WARNING HOT SURFACES
33	2024	SPACER .875OD .625ID 1.500L Z	100	9678	DECAL, ENGINE EXHAUST
34	6309	PEDAL, THROTTLE TRIMMED	101	9101	BOLT, 5/16-24 X .500 W/ NYLOK
35	9503	SPRING, PEDAL RIGHT WOUND	102	9186	BOLT, 5/16-18 X 1.500
36	9929	RUBBER CAP .25ID X .25 BLACK	103	9030	WASHER, 5/16 INT/EXT LOCK
37	8252	THROTTLE CABLE 61 INCH	104	9060	WASHER, 5/16 FLAT
38	2748	CABLE STOP NUT	105	8227	NUT, 1/4-20 TINNEMAN
39	2666	SWIVEL SCREW	106	10749-2	PLATE, COVER 415 BLACK
40	6293	PEDAL, BRAKE TRIMMED	107	10537	OVERHEAD BAR WELDMENT BLACK
41	9502	SPRING, PEDAL LEFT WOUND	108	10544	CENTER BAR WELDMENT BLACK
42	1848	BOLT, 1/4-20 X 1.25	109	10541	REAR BAR WELDMENT BLACK
43	6349	BUSHING, 5/16 OD X 22G	110	6540	DECAL, WARNING WEAR A HELMET
44	1389	BUSHING, 1/4 ID X .313	111	B366Y	FOAM, 12.5 YELLOW
45	1447	BOLT, 3/8 X 1-1/8 SHOULDER	112	8367Y	FOAM, 15.5 YELLOW
46	9091	WASHER, FLAT 3/8 SAE N	113	9759B	FOAM, 30.0 BLACK
47	9945-2	BRAKE ROD - FRONT BLACK	114	9758Y	FOAM, 43.0 YELLOW
48	9945-2	BRAKE ROD - REAR BLACK	115	10493	PLASTIC HOSE CLAMP 1"
49	1036	BRAKE BAND W/RETAINER	116	1269	MASTERLINK 35 CHAIN
50	9118	PIN, CLEVIS 1/4 X 1.250 Z	117	9498	DECAL STEERING WHEEL PHOENIX
51	9116	PIN, COTTER 3/32 X .750 Z	118	8407	WHEEL COVER 6" YELLOW
52	6038	STEERING WHEEL	NI	1019	CABLE TIE
53	9799	STOP SWITCH WIRE ASM	NI	4350	OPERATOR'S MANUAL
NI	1406	STOP SWITCH WIRE EXTENSION			
54	9080	BOLT, 1/4-20 X 2.750			
55	9160	BOLT, 1/4-20 X .875			
56	9796	BOLT, #12-24 X .500 SELF TAPPING			
57	8369	HEADREST PLAIN			
58	8370	SEAT BACK/BOTTOM			
59	1263	NUT 5/16-18 HEX FLANGED WHIZ			
60	9978	CHAIN, 35 X 86P INCL. MASTER LINK			
61	10750	COVER, 415 W/W/O SR			
62	1982	PEDAL LATCH, BLACK			
63	1846	BOLT, 1/4-20 X .750			
4	9057	NUT, 1/4-20 TOPLOCK			
	1854	WASHER, #14 FLAT MS Z			
	4372	HANDHOLD STRAP			

ASM = ASSEMBLY
NI = NOT ILLUSTRATED

