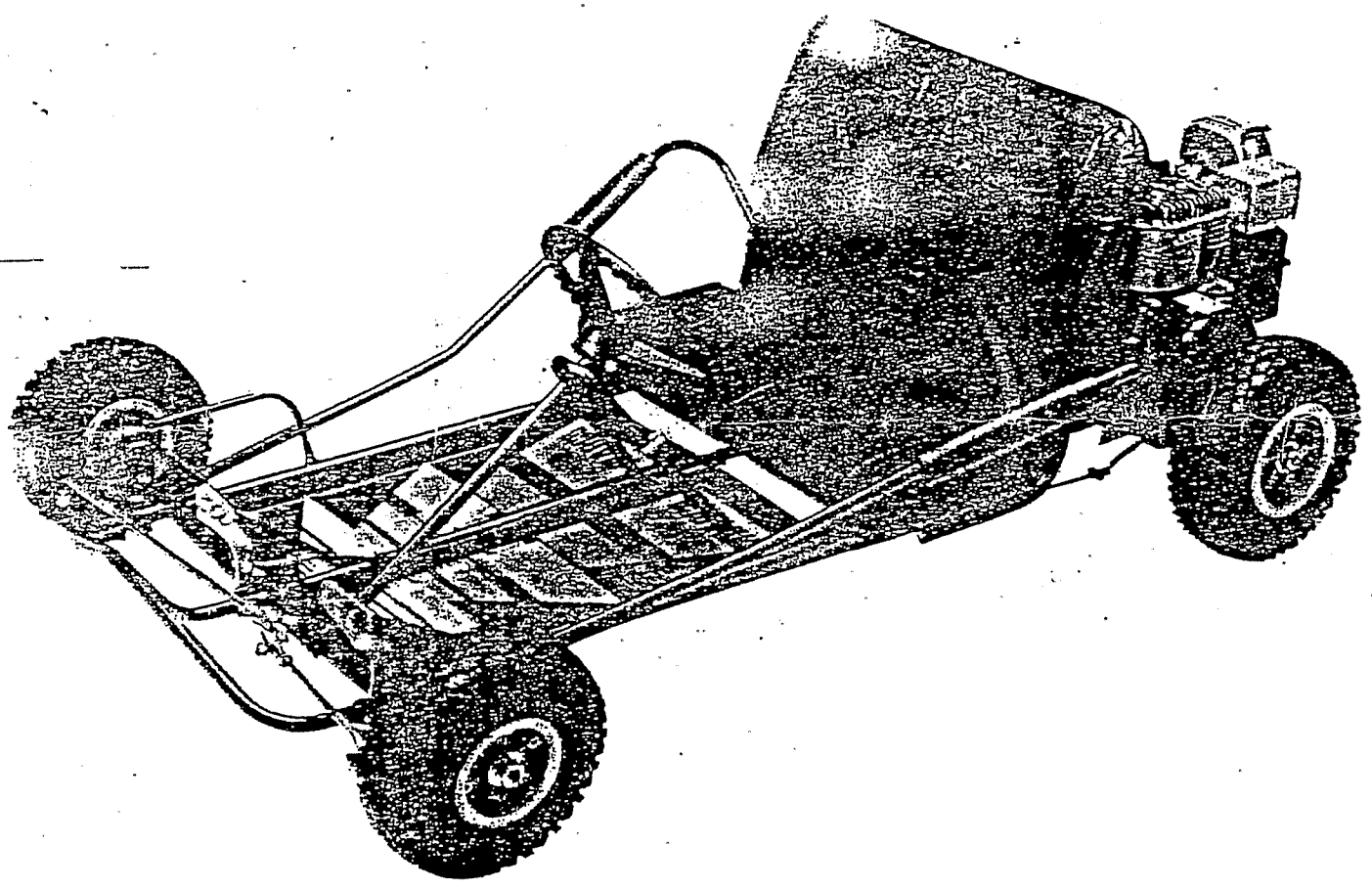


FILE
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Operator's Manual
SUPPLEMENT

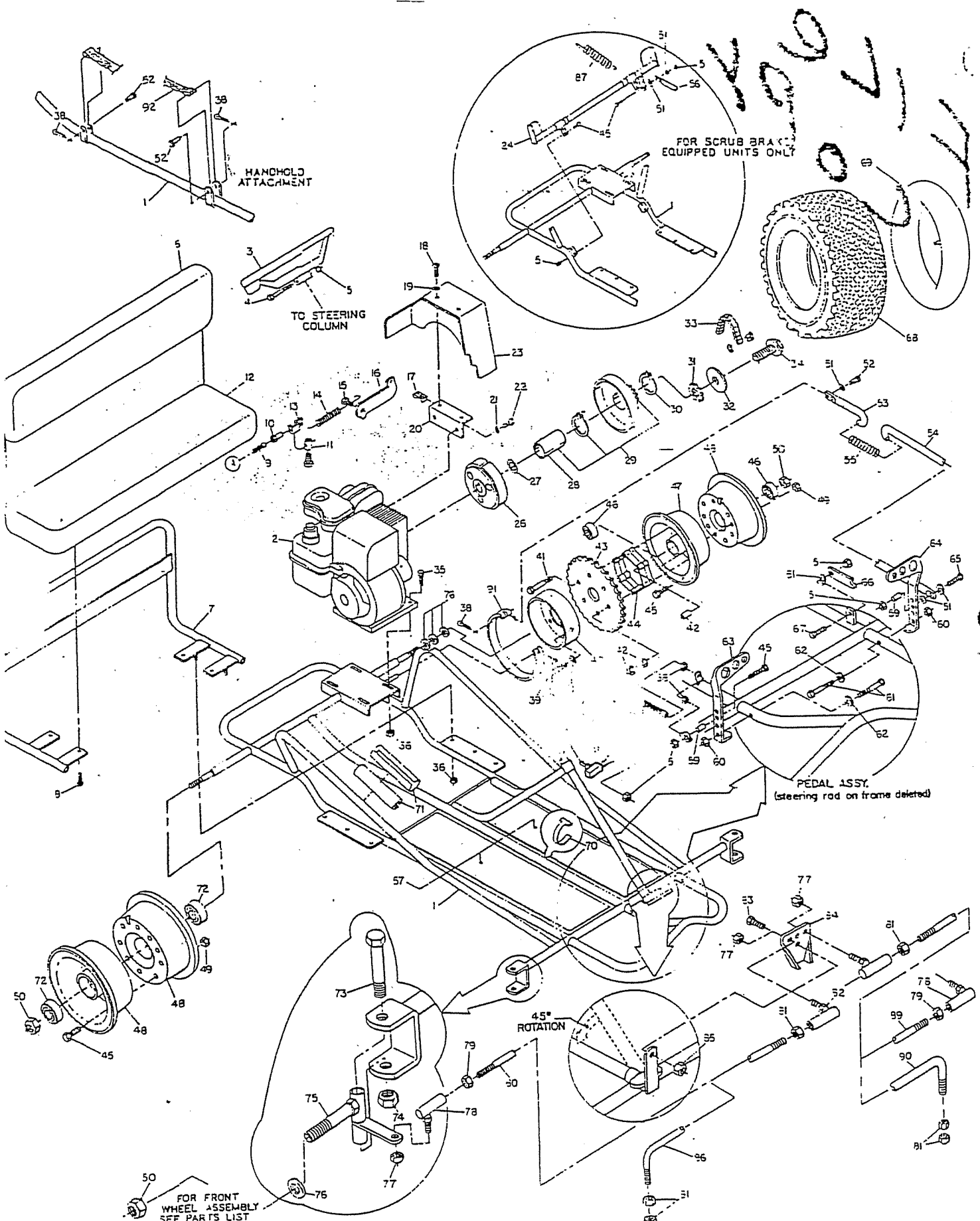
MANCO MODEL NO.
415-00

Band Brake
or scrub brake



MANCO
PRODUCTS, INC.

4404 Engle Ridge Drive Ft. Wayne, Indiana 46804 219-432-1596



5158 Ft 4" Wheel half

REPAIR PARTS

MODEL 415-C

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	3318-2	Frame	58	9058	5/16-24 Hex Jam Nut
2	6010	Engine	59	1389	Bushing
3	6038	Steering Wheel	60	1159	5/16-18 Hex Locknut
4	9630	1/4-20 x 2-3/4 Hex Cap Screw	61	9110	3/8 Shoulder Bolt
5	9057	1/4-20 Hex Toplock Nut	62	9091	3/8 Std. Flat Washer
6	4328	Seat Back	63	8011	Throttle Pedal
7	3325-2	Seat Frame	64	8009	Brake Pedal
8	1876	1/4-20 x 1 1/2 Hex Fl. Whizlock Screw	65	1847	1/4-20 x 1 Hex Cap Screw
9	1390	Throttle Cable	66	1982	Pedal Latch
10	1628	Cable Retainer	67	1845	1/4-20 x 5/8 Hex Cap Screw
11	1018	Cable Stop w/Screw	68	2246	Tire 4.10 x 3.50 x 5
12	4327	Seat Bottom/Flap	69	1753	Innertube 4.10 x 3.50 x 5
13	1285	Connector	70	1019	Tywrap
14	6185	Throttle Return Spring	71	6126	Arm Pad
15	1321	Screw	72	1419	Bearing
16	1320	Spring Anchor	73	1264	1/2-13 x 3/2 Hex Cap Screw
17	5135	#10-24 Tinned Man Nut	74	1012	1/2-13 Hex Toplock Nut
18	6046	#10-24 x 1/2 Truss Head Screw	75	8021	R.H. Spindle
19	6039	Internal Lock Washer	NI	8020	L.H. Spindle
20	3363-2	Chainguard Bracket	76	1650	5/8 I.D. Flat Washer
21	9030	5/16 Int. Lock Washer	77	9123	3/8-24 Hex Toplock Nut
22	9101	5/16-24 x 1/2 Nylock Hex Cap Screw	78	3338	Rod End, L.H. Stud
23	3362	Chainguard	79	9024	3/8-24 L.H. Hex Jam Nut
24		Not Used	80	4357	Tie Rod (Long)
25		Not Used	81	9092	3/8-24 R.H. Hex Jam Nut
26	3286	Clutch Center	82	3337	Rod End, R.H. Stud
27	3146	Fiber Washer	83	4070	3/8-16 x 3/4 Hex Cap Screw
28	3143	Bearing	84	4334-2	Steering Plate
29	3159	Drum With Sprocket	85	9085	3/8-16 Toplock Hex Nut
30	3141	Shaft Snap Ring	86		Not Used
ASM	3473	Clutch (inc. ref. #26-30)	87		Not Used
31	9001	3/8 Int/Ext Lockwasher	88	4419	Stopswitch/Wire
32		Not Used	89	4356	Tie Rod
33	8050	Chain	90		Not Used
34	1491	5/16-24 x 3/4 Hex Cap Screw	91	1036	Brake Band
35	1122	5/16-18 x 1 1/2 Hex Cap Screw	92	4372	Handhold
36	1263	5/16-18 Hex Fl. Whizlock Nut	93	1003	1/4-20 x 1/2 Hex Cap Screw
37		Not Used	NI	1053	4" Inner Tube
38	9116	3/32 Dia. x 3/4 Lg. Cotter Pin	NI	2244	4.10-3.50 x 4 Knobby Tire
39	9090	5/16-18 X 3 1/2 Hex Cap Screw	ASM	4371	Drive Wheel (inc. ref. #21 39-49, 68, 69)
40	1246	Brake Drum	ASM	2247	Non-Drive Wheel (inc. ref. # 45, 48, 49, 68, 69, 72)
41	5791	5/16-18 x 2 1/4 Hex Cap Screw	ASM	4339	Front Wheel
42	1128	3/8-16 Hex Nut	ASM	4358	Tie Rod, L.H. (Short)
43	8007	Sprocket	ASM	4359	Tie Rod, R.H. (Long)
44	8008	Sprocket Spacer	NI	3474	Clutch Key
45	1185	1/4-20 x 3/4 Hex Cap Screw			
46	1093	Bearing			
47	8006	Wheel Half, 5" Tapped			
48	8004	Wheel Half, 5" Untapped			
49	1046	1/4-20 Hex Whizlock Nut			
50	1186	5/8-11 Hex Locknut			
51	1854	1/4 Std. Flat Washer			
52	9118	1/4 Dia. x 1 1/4 Lg. Clevis Pin			
53	4351	Brake Rod, Rear			
54	2377	Brake Rod, Front			
55	5681	Compression Spring			
56		Not Used			
57	4341	Decal Set			

NI = not illustrated
ASM = Assembly